

Lista programmi in memoria - stored programs list - gespeicherte programme
liste des programmes en memoire - listade los programas en memoria

Art. 613				
		PROGRAM		
		00 MANUAL		
AlSi 12 4047 - Ø 0,9mm	Argon	01		
AlMg 5 5356 - Ø 0,9mm	Argon	02		
AlMg 5 5356 - Ø 1,0mm	Argon	03		
AlMg 5 5356 - Ø 1,2mm	Argon	04		
Fe - Ø 0,6mm	Argon+CO2 20%	05		
Fe - Ø 0,6mm	CO2 100%	06		
Fe - Ø 0,8mm	Argon+CO2 20%	07		
Fe - Ø 0,8mm	CO2 100%	08		
Fe - Ø 0,9mm	Argon+CO2 20%	09		
Fe - Ø 0,9mm	CO2 100%	10		
Fe - Ø 1,0mm	Argon+CO2 2%	11		
Fe - Ø 1,0mm	CO2 100%	12		
Fe - Ø 1,2mm	Argon+CO2 2%	13		
Fe - Ø 1,2mm	CO2 100%	14		
CuSi 3% - Ø 0,9mm	Argon	15		
Inox - Ø 0,8mm	Argon+CO2 2%	16		
Inox - Ø 0,9mm	Argon+CO2 2%	17		
Inox - Ø 1,0mm	Argon+CO2 2%	18		

Art. 615					
		PROGRAM			
		00 MANUAL			
AlMg 5 5356 - Ø 1,0mm	Argon	01			1/1 ÷ 3/7
AlMg 5 5356 - Ø 1,2mm	Argon	02			1/1 ÷ 4/7
AlMg 5 5356 - Ø 1,6mm	Argon	03			1/1 ÷ 4/8
Fe - Ø 0,8mm	Argon+CO2 20%	04		1/1 ÷ 2/2	2/3 ÷ 4/6
Fe - Ø 0,8mm	CO2 100%	05	1/1 ÷ 2/8	3/1 ÷ 4/6	
Fe - Ø 1,0mm	Argon+CO2 20%	06		1/1 ÷ 3/4	3/5 ÷ 4/8
Fe - Ø 1,0mm	CO2 100%	07	1/1 ÷ 3/1	3/2 ÷ 4/8	
Fe - Ø 1,2mm	Argon+CO2 20%	08		1/1 ÷ 3/5	3/6 ÷ 4/8
Fe - Ø 1,2mm	CO2 100%	09		1/1 ÷ 4/2	4/3 ÷ 4/8
Inox - Ø 0,8mm	Argon+CO2 2%	10	1/1 ÷ 2/1	2/2 ÷ 4/1	
Inox - Ø 1,0mm	Argon+CO2 2%	11	1/1 ÷ 1/8	2/1 ÷ 4/6	
Inox - Ø 1,2mm	Argon+CO2 2%	12	1/1 ÷ 1/5	1/6 ÷ 4/8	

Art. 617					
		PROGRAM			
		00 MANUAL			
AlMg 5 5356 - Ø 1,0mm	Argon	01			1/1 ÷ 3/7
AlMg 5 5356 - Ø 1,2mm	Argon	02			1/1 ÷ 4/5
AlMg 5 5356 - Ø 1,6mm	Argon	03			1/1 ÷ 4/2
Fe - Ø 0,8mm	Argon+CO2 20%	04		1/1 ÷ 2/8	3/1 ÷ 4/8
Fe - Ø 0,8mm	CO2 100%	05	1/1 ÷ 3/6	3/7 ÷ 4/8	
Fe - Ø 1,0mm	Argon+CO2 20%	06		1/1 ÷ 4/8	
Fe - Ø 1,0mm	CO2 100%	07	1/1 ÷ 3/3	3/4 ÷ 4/8	
Fe - Ø 1,2mm	Argon+CO2 20%	08		1/1 ÷ 2/8	3/1 ÷ 4/8
Fe - Ø 1,2mm	CO2 100%	09	1/1 ÷ 3/6	3/7 ÷ 4/8	
Fe - Ø 1,6mm	Argon+CO2 2%	10		1/1 ÷ 2/8	3/1 ÷ 4/8
Fe - Ø 1,6mm	CO2 100%	11	2/1 ÷ 2/4	2/5 ÷ 4/8	
Inox - Ø 0,8mm	Argon+CO2 2%	12	1/1 ÷ 2/6	2/7 ÷ 4/2	
Inox - Ø 1,0mm	Argon+CO2 2%	13	1/1 ÷ 2/5	2/6 ÷ 4/6	
Inox - Ø 1,2mm	Argon+CO2 2%	14	1/1 ÷ 2/5	2/6 ÷ 4/8	
FC (Metal) Fe - Ø 1,2mm	Argon+CO2 20%	15		1/1 ÷ 2/6	2/7 ÷ 4/8
FC (Basic) Fe - Ø 1,2mm	Argon+CO2 20%	16		1/1 ÷ 3/2	3/3 ÷ 4/8
FC (Rutil) Fe - Ø 1,2mm	Argon+CO2 20%	17		2/1 ÷ 3/2	3/3 ÷ 4/8

Art. 619					
		PROGRAM			
		00 MANUAL			
AlMg 5 5356 - Ø 1,0mm	Argon	01			1/1 ÷ 3/7
AlMg 5 5356 - Ø 1,2mm	Argon	02			1/1 ÷ 4/4
AlMg 5 5356 - Ø 1,6mm	Argon	03			1/1 ÷ 4/1
Fe - Ø 0,8mm	Argon+CO2 20%	04		1/1 ÷ 2/6	2/7 ÷ 4/3
Fe - Ø 0,8mm	CO2 100%	05	1/1 ÷ 2/4	2/5 ÷ 4/4	
Fe - Ø 1,0mm	Argon+CO2 20%	06		1/1 ÷ 3/4	3/5 ÷ 4/8
Fe - Ø 1,0mm	CO2 100%	07	1/1 ÷ 2/5	2/6 ÷ 4/8	
Fe - Ø 1,2mm	Argon+CO2 20%	08		1/1 ÷ 3/3	3/4 ÷ 4/8
Fe - Ø 1,2mm	CO2 100%	09	1/1 ÷ 2/4	2/5 ÷ 4/8	
Fe - Ø 1,6mm	Argon+CO2 2%	10		1/1 ÷ 2/8	3/1 ÷ 4/8
Fe - Ø 1,6mm	CO2 100%	11	1/6 ÷ 2/2	2/3 ÷ 4/8	
Inox - Ø 0,8mm	Argon+CO2 2%	12	1/1 ÷ 2/5	2/6 ÷ 3/8	
Inox - Ø 1,0mm	Argon+CO2 2%	13	1/1 ÷ 1/8	2/1 ÷ 4/4	
Inox - Ø 1,2mm	Argon+CO2 2%	14	1/1 ÷ 1/7	1/8 ÷ 4/6	
FC (Metal) Fe - Ø 1,2mm	Argon+CO2 20%	15		1/1 ÷ 2/6	2/7 ÷ 4/8
FC (Basic) Fe - Ø 1,2mm	Argon+CO2 20%	16		1/1 ÷ 3/3	3/4 ÷ 4/8
FC (Rutil) Fe - Ø 1,2mm	Argon+CO2 20%	17		2/3 ÷ 3/1	3/2 ÷ 4/8