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Model <i>Modello</i>	<b>SYNSTAR 200/T</b>
Code <i>Articolo</i>	<b>8032300</b>
Firmware version <i>Versione firmware</i>	<b>06</b>
Issue date <i>Data di rilascio</i>	<b>25/07/2019</b>

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## ITALIANO

### Aggiornamenti Firmware rel. 06

- Modifiche interne

### Aggiornamenti Firmware rel. 05

- Aggiunte curve sinergiche:
  - AlSiCu 1.2mm 100%Ar (SHORT, PULSE) (omologato Tesla)
  - X96 0.8mm (omologazione Honda) senza opzione

### Aggiornamenti Firmware rel. 04

- Aggiunte curve sinergiche:
  - Fe SG2 (0.8mm 1.0mm 1.2mm) Ar+8%CO<sub>2</sub>

### Aggiornamenti Firmware rel. 03

- Aggiunte funzioni:
  - 3L (tre livelli)
  - HSA (hot-start automatico)
  - CSA (corrente di cratere automatico)

### Aggiornamenti Firware rel. 02

- Aggiunta voce *Information* nel menù utente

## ENGLISH

### Updates Firmware rel. 06

- Synergic programs updates

### Updates Firmware rel. 05

- New synergic programs:
  - AlSiCu 1.2mm 100%Ar (SHORT, PULSE) (Tesla approval)
  - X96 0.8mm (Honda approval) now without option

### Updates Firmware rel. 04

- New synergic programs:
  - Fe SG2 (0.8mm 1.0mm 1.2mm) Ar+8%CO<sub>2</sub>

### Updates Firmware rel. 03

- Added functions:
  - 3L (three-levels)
  - HSA (automatic hot-start)
  - CSA (automatic crater-filler)

### Updates Firmware rel. 02

- Added *Information* entry in the user menu

## Synergic programs list for Art. 323 – Rev.03

**Number of Curves: 34**

Material	Alloy	Diameter	Gas	Pulse	Short
Fe	DS980J	0.8mm	Ar 18%CO2	•	•
Fe	DS980J	0.8mm	Ar 25%CO2	•	•
Fe	E71T-GS	0.9mm	[Nessuno]		•
Fe	SG2 (G3Si1)	0.6mm	Ar 18%CO2	•	•
Fe	SG2 (G3Si1)	0.8mm	Ar 18%CO2	•	•
Fe	SG2 (G3Si1)	0.9mm	Ar 18%CO2	•	•
Fe	SG2 (G3Si1)	1.0mm	Ar 18%CO2	•	•
Fe	SG2 (G3Si1)	0.6mm	Ar 25%CO2	•	•
Fe	SG2 (G3Si1)	0.8mm	Ar 25%CO2	•	•
Fe	SG2 (G3Si1)	0.9mm	Ar 25%CO2	•	•
Fe	SG2 (G3Si1)	1.0mm	Ar 25%CO2	•	•
Fe	SG2 (G3Si1)	0.8mm	Ar 8%CO2	•	•
Fe	SG2 (G3Si1)	1.0mm	Ar 8%CO2	•	•
Fe	SG2 (G3Si1)	1.2mm	Ar 8%CO2	•	•
Fe	SG2 (G3Si1)	0.6mm	CO2		•
Fe	SG2 (G3Si1)	0.8mm	CO2		•
Fe	SG2 (G3Si1)	0.9mm	CO2		•
Fe	SG2 (G3Si1)	1.0mm	CO2		•
Al	AlMg2.7Mn (5554)	1.0mm	Ar	•	•
Al	AlMg2.7Mn (5554)	1.2mm	Ar	•	•
Al	AlMg5 (5356)	0.8mm	Ar	•	•
Al	AlMg5 (5356)	0.9mm	Ar	•	•
Al	AlMg5 (5356)	1.0mm	Ar	•	•
Al	AlSi12 (4047)	0.6mm	Ar	•	•
Al	AlSi12 (4047)	0.8mm	Ar	•	•
Al	AlSi12 (4047)	0.9mm	Ar	•	•
Al	AlSi12 (4047)	1.0mm	Ar	•	•
Al	AlSiCu (4145)	1.2mm	Ar	•	•
SS	308L	0.8mm	Ar 2%CO2	•	•
SS	308L	0.9mm	Ar 2%CO2	•	•
SS	308L	1.0mm	Ar 2%CO2	•	•
Speciale	CuSi3	0.8mm	Ar	•	•
Speciale	CuSi3	0.9mm	Ar	•	•
Speciale	CuSi3	1.0mm	Ar	•	•

**Last Approved: 10/10/2019**