
Document <i>Documento</i>	Firmware upgrade history <i>Storico aggiornamenti Firmware</i>
Model <i>Modello</i>	SOUND MIG 2060/MD STAR DOUBLE PULSE
Code <i>Articolo</i>	8030100
Firmware version <i>Versione firmware</i>	17
Issue date <i>Data di rilascio</i>	09/11/2021

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ITALIANO

Aggiornamenti Firmware rel. 17

- Aggiornamenti interni

Aggiornamenti Firmware rel. 16

- Aggiunte curve sinergiche (rev. 07):
 - SS 316L 0.9mm Ar+2%CO₂ (short,pulse)
 - SS 316L 0.8,1.0mm Ar+2%CO₂ (short)

Aggiornamenti Firmware rel. 15

- Aggiunte curve sinergiche:
 - Fe 1.2mm Ar+18%CO₂ (SHORT, PULSE)

Aggiornamenti Firmware rel. 14

- Aggiunte curve sinergiche:
 - AlSiCu 1.2mm 100%Ar (SHORT, PULSE)

Aggiornamenti Firmware rel. 13

- Modifiche interne

Aggiornamenti Firmware rel. 12

- Modifiche interne

Aggiornamenti Firmware rel. 11

- Aggiunte curve sinergiche (in opzione):
 - X96 0.8mm Ar+18% CO₂
 - X96 0.8mm Ar+25% CO₂

Aggiornamenti Firmware rel. 10

- Migliorata compatibilità con le chiavette USB

Aggiornamenti Firmware rel. 09

- Aggiornamenti software
- Aggiunte curve sinergiche:
 - SG2 0,6/0,8/1,0mm Ar + 25% CO₂
 - AlMg2,7Mn 1,0/1,2mm 100% Ar

Aggiornamenti Firmware rel. 08

- Aggiunta curva sinergica:
 - AlSi5 1,0mm 100% Ar

Aggiornamenti Firmware rel. 07

- Aggiornamenti software

Aggiornamenti Firmware rel. 06

- Aggiunte nel menù le voci di servizio

Aggiornamenti Firmware rel. 05

- Aggiornamenti software

Aggiornamenti Firmware rel. 04

- Aggiornamenti software
- Aggiunte curve sinergiche:
 - SS308L 0.6mm Ar+2%O₂ (PULSE)
 - AlSi12 0.6mm 100%Ar (SHORT, PULSE)
 - AlSi12 0.9mm 100%Ar (SHORT, PULSE)
 - AlBz8 0.8mm 100%Ar (SHORT)
 - AlBz8 1.0mm 100%Ar (SHORT, PULSE)
 - AlBz8 0.8mm Ar+15%He (SHORT)
 - Al4,5%MnZr 1,0mm 100%Ar (PULSE)
 - CuSi3 0.9mm 100%Ar (SHORT, PULSE)
 - CuSi3 1.0mm 100%Ar (SHORT, PULSE)
 - CuSi3 0.8mm Ar+15%He (SHORT)
 - CuSi3 1.0mm Ar+15%He (SHORT, PULSE)

Aggiornamenti Firmware rel. 03

- Aggiornamenti software

Aggiornamenti Firmware rel. 02

- Aggiornamenti software

ENGLISH

Updates Firmware rel. 17

- Internal improvements
 - Fe 0.4mm Ar+18%CO₂ (short)

Updates Firmware rel. 16

- New synergic programs (rev. 07):
 - SS 316L 0.9mm Ar+2%CO₂ (short,pulse)
 - SS 316L 0.8, 1.0mm Ar+2%CO₂ (short)

Updates Firmware rel. 15

- New synergic programs:
 - Fe 1.2mm Ar+18%CO₂ (SHORT, PULSE)

Updates Firmware rel. 14

- New synergic programs:
 - AlSiCu 1.2mm 100%Ar (SHORT, PULSE)

Updates Firmware rel. 13

- Internal improvements

Updates Firmware rel. 12

- Internal improvements

Updates Firmware rel. 11

- New synergic programs:
 - X96 0.8mm Ar+18% CO₂
 - X96 0.8mm Ar+25% CO₂

Updates Firmware rel. 10

- Better support for USB pen drive

Updates Firmware rel. 09

- Software updates
- New synergic programs:
 - SG2 0,6/0,8/1,0mm Ar + 25% CO₂
 - AlMg2,7Mn 1,0/1,2mm 100% Ar

Updates Firmware rel. 08

- New synergic programs:
 - AlSi5 1,0mm 100% Ar

Updates Firmware rel. 07

- Software updates

Updates Firmware rel. 06

- New items in the service menu

Updates Firmware rel. 05

- Software updates

Updates Firmware rel. 04

- Software updates
- New synergic programs:
 - SS308L 0.6mm Ar+2%O₂ (PULSE)
 - AlSi12 0.6mm 100%Ar (SHORT, PULSE)
 - AlSi12 0.9mm 100%Ar (SHORT, PULSE)
 - AlBz8 0.8mm 100%Ar (SHORT)
 - AlBz8 1.0mm 100%Ar (SHORT, PULSE)
 - AlBz8 0.8mm Ar+15%He (SHORT)
 - Al4,5%MnZr 1,0mm 100%Ar (PULSE)
 - CuSi3 0.9mm 100%Ar (SHORT, PULSE)
 - CuSi3 1.0mm 100%Ar (SHORT, PULSE)
 - CuSi3 0.8mm Ar+15%He (SHORT)
 - CuSi3 1.0mm Ar+15%He (SHORT, PULSE)

Aggiornamenti Firmware rel. 03

- Software updates

Aggiornamenti Firmware rel. 02

- Software updates