
Document <i>Documento</i>	Firmware upgrade history <i>Storico aggiornamenti Firmware</i>
Model <i>Modello</i>	SYNSTAR 250/M
Code <i>Articolo</i>	8035800
Firmware version <i>Versione firmware</i>	01
Issue date <i>Data di rilascio</i>	04/04/2019

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ITALIANO

Aggiornamenti Firmware rel. 01

- Aggiunte curve sinergiche:
 - AlSiCu 1.2mm 100%Ar (SHORT, PULSE) (omologato Tesla)

ENGLISH

Updates Firmware rel. 01

- New synergic programs:
 - AlSiCu 1.2mm 100%Ar (SHORT, PULSE) (Tesla approval)

Synergic programs list for Art. 358 – Rev.01

Number of curves: 47

Material	Alloy	Diameter	Gas	Pulse	Short
Fe	DS980J	0.8mm	Ar 18%CO2	•	•
Fe	DS980J	0.8mm	Ar 25%CO2	•	•
Fe	E71T-GS	0.9mm	[Nessuno]		•
Fe	SG2 (G3Si1)	0.6mm	Ar 18%CO2	•	•
Fe	SG2 (G3Si1)	0.8mm	Ar 18%CO2	•	•
Fe	SG2 (G3Si1)	0.9mm	Ar 18%CO2	•	•
Fe	SG2 (G3Si1)	1.0mm	Ar 18%CO2	•	•
Fe	SG2 (G3Si1)	1.2mm	Ar 18%CO2	•	•
Fe	SG2 (G3Si1)	0.6mm	Ar 25%CO2	•	•
Fe	SG2 (G3Si1)	0.8mm	Ar 25%CO2	•	•
Fe	SG2 (G3Si1)	0.9mm	Ar 25%CO2	•	•
Fe	SG2 (G3Si1)	1.0mm	Ar 25%CO2	•	•
Fe	SG2 (G3Si1)	1.2mm	Ar 25%CO2	•	•
Fe	SG2 (G3Si1)	0.8mm	Ar 8%CO2	•	•
Fe	SG2 (G3Si1)	1.0mm	Ar 8%CO2	•	•
Fe	SG2 (G3Si1)	1.2mm	Ar 8%CO2	•	•
Fe	SG2 (G3Si1)	0.6mm	CO2		•
Fe	SG2 (G3Si1)	0.8mm	CO2		•
Fe	SG2 (G3Si1)	0.9mm	CO2		•
Fe	SG2 (G3Si1)	1.0mm	CO2		•
Fe	SG2 (G3Si1)	1.2mm	CO2		•
Al	AlMg2.7Mn (5554)	1.0mm	Ar	•	•
Al	AlMg2.7Mn (5554)	1.2mm	Ar	•	•
Al	AlMg5 (5356)	0.8mm	Ar	•	•
Al	AlMg5 (5356)	0.9mm	Ar	•	•
Al	AlMg5 (5356)	1.0mm	Ar	•	•
Al	AlMg5 (5356)	1.2mm	Ar	•	•
Al	AlSi12 (4047)	0.6mm	Ar	•	•
Al	AlSi12 (4047)	0.8mm	Ar	•	•
Al	AlSi12 (4047)	0.9mm	Ar	•	•
Al	AlSi12 (4047)	1.0mm	Ar	•	•
Al	AlSi12 (4047)	1.2mm	Ar	•	•
Al	AlSi5 (4043)	0.8mm	Ar	•	•
Al	AlSi5 (4043)	1.0mm	Ar	•	•
Al	AlSi5 (4043)	1.2mm	Ar	•	•
Al	AlSiCu (4145)	1.2mm	Ar	•	•
SS	308L	0.8mm	Ar 2%CO2	•	•
SS	308L	0.9mm	Ar 2%CO2	•	•
SS	308L	1.0mm	Ar 2%CO2	•	•
SS	308L	1.2mm	Ar 2%CO2	•	•
SS	316L	0.8mm	Ar 2%CO2	•	•
SS	316L	1.0mm	Ar 2%CO2	•	•
SS	316L	1.2mm	Ar 2%CO2	•	•
Speciale	Basico (E71T-5)	1.2mm	Ar 18%CO2		•
Speciale	CuSi3	0.8mm	Ar	•	•
Speciale	CuSi3	0.9mm	Ar	•	•
Speciale	CuSi3	1.0mm	Ar	•	•