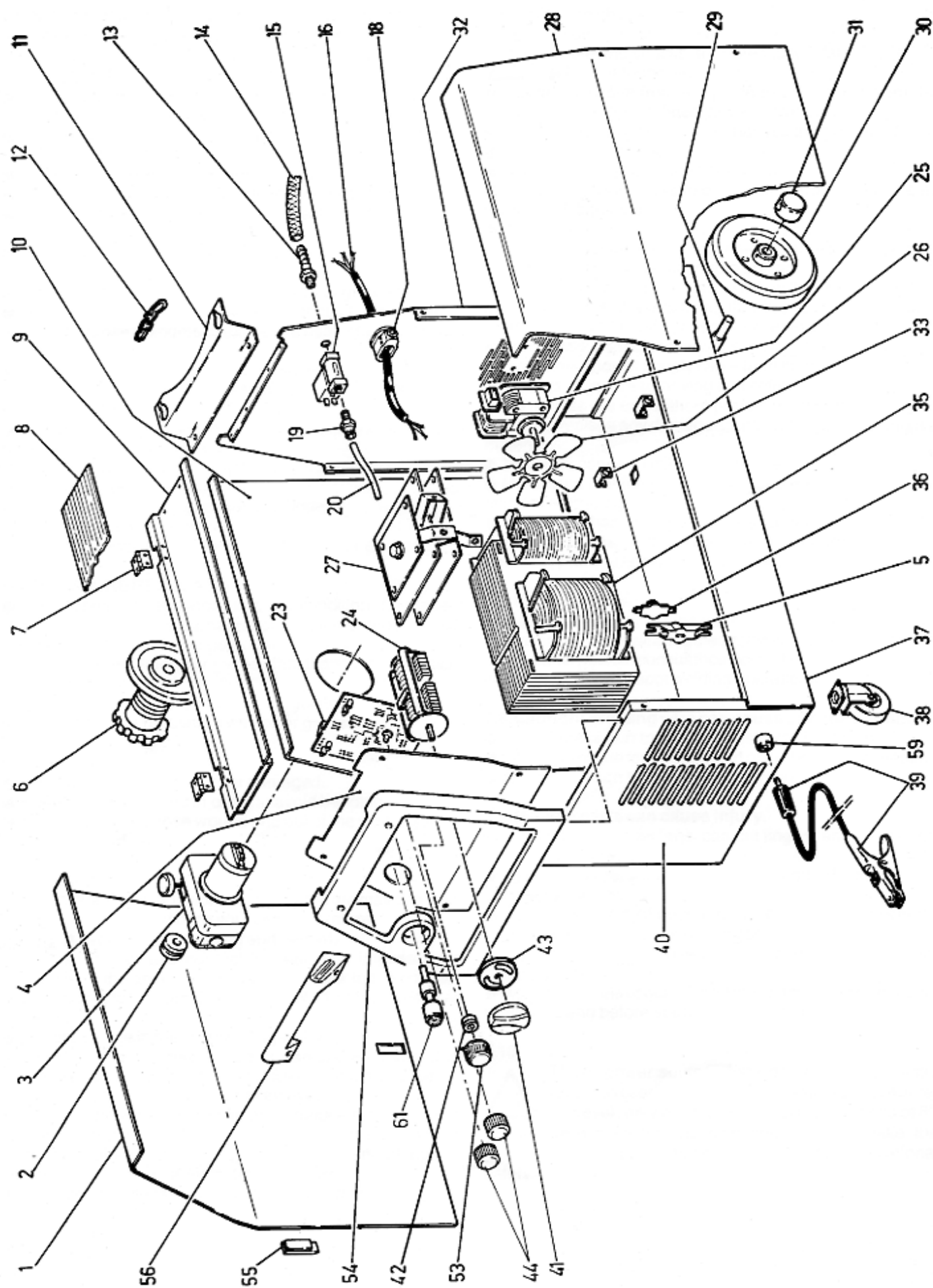




Pos.	DESCRIPTION
1	HINGED SIDE PANEL
2	DRIVE ROLL
3	WIRE FEED MOTOR
4	FRONT PANEL
5	SUPPORT
6	COIL SUPPORT
7	HINGE
8	RUBBER MAT
9	COVER
10	CENTRE DIVIDER
11	GAS CYLINDER SUPPORT
12	CHAIN
13	FITTING
14	GAS HOSE
15	SOLENOID VALVE
16	INPUT POWER CABLE

POS.	DESCRIPTION
18	WIRE PRESSURE CLAMP
19	FITTING
20	GAS HOSE
23	CIRCUIT BOARD
24	SWITCH
25	MOTOR
26	FAN
27	RECTIFIER
28	FIXED SIDE PANEL
29	AXLE
30	FIXED WHEEL
31	COVER
32	BACK PANEL
33	SUPPORT
35	TRANSFORMER
36	THERMOSTAT

POS.	DESCRIPTION
37	UNDERCARRIAGE
38	SWIVELING WHEEL
39	EARTH CABLE
40	FRONT PANEL
41	KNOB
42	RUBBER PROTECTION
43	RUBBER PROTECTION
44	KNOB
53	KNOB
54	FRAME
55	CLOSING
56	HANDLE
59	GIFAS
61	ADAPTOR

When ordering spare parts, always state the following: machine part number, item position number, the quantity, and the machine serial number.