

SOUND MIG 5040/T PULSE - Art. 389

Processo di saldatura MIG/MAG Welding process MIG/MAG				Man./Sinergico short Man./Synergic short	Sinergico pulsato Synergic pulsed
Versione programmi / Programs release				05	06
Materiale Material	Ø filo Ø wire	Gas	Prog. N°		
Ferro / Iron (SG2)	0,8	Argon/ CO ₂ 18%	2	•	•
Ferro / Iron (SG2)	0,9	Argon/ CO ₂ 18%	3	•	•
Ferro / Iron (SG2)	1,0	Argon/ CO ₂ 18%	4	•	•
Ferro / Iron (SG2)	1,2	Argon/ CO ₂ 18%	5	•	•
Ferro / Iron (SG2)	1,6	Argon/ CO ₂ 18%	6	•	•
Ferro / Iron (SG2)	0,9	CO ₂ 100%	9	•	
Ferro / Iron (SG2)	1,0	CO ₂ 100%	10	•	
Ferro / Iron (SG2)	1,2	CO ₂ 100%	11	•	
Ferro / Iron (SG2)	1,6	CO ₂ 100%	12	•	
Ferro / Iron (SG2) – Alto deposito/HD	1,2	Argon/ CO ₂ 18%	14		•
Ferro / Iron (100S T1)	1,2	Argon/ CO ₂ 18%	17	•	
Acciaio inox / Stainless steel (308L)	0,8	Argon/ CO ₂ 2%	22	•	•
Acciaio inox / Stainless steel (308L)	0,9	Argon/ CO ₂ 2%	23	•	•
Acciaio inox / Stainless steel (308L)	1,0	Argon/ CO ₂ 2%	24	•	•
Acciaio inox / Stainless steel (308L)	1,2	Argon/ CO ₂ 2%	25	•	•
Acciaio inox / Stainless steel (308L)	0,8	Argon/ O ₂ 2%	28	•	•
Acciaio inox / Stainless steel (308L)	1,0	Argon/ O ₂ 2%	29	•	•
Acciaio inox / Stainless steel (308L)	1,2	Argon/ O ₂ 2%	30	•	•
Acciaio inox / Stainless steel (316L)	0,8	Argon/ CO ₂ 2%	32	•	•
Acciaio inox / Stainless steel (316L)	1,0	Argon/ CO ₂ 2%	33	•	•
Acciaio inox / Stainless steel (316L)	1,2	Argon/ CO ₂ 2%	34	•	•
Acciaio inox / Stainless steel (316L)	1,6	Argon/ CO ₂ 2%	35	•	•
Acciaio inox / Stainless steel (316L)	0,8	Argon/ O ₂ 2%	36	•	•
Acciaio inox / Stainless steel (316L)	1,0	Argon/ O ₂ 2%	37	•	•
Acciaio inox / Stainless steel (316L)	1,2	Argon/ O ₂ 2%	38	•	•
Acciaio inox / Stainless steel (316L)	1,6	Argon/ O ₂ 2%	39	•	•
Alluminio / Aluminium AlMg5 (5356)	0,9	Argon 100%	53	•	•
Alluminio / Aluminium AlMg5 (5356)	1,0	Argon 100%	54	•	•
Alluminio / Aluminium AlMg5 (5356)	1,2	Argon 100%	55	•	•
Alluminio / Aluminium AlMg5 (5356)	1,6	Argon 100%	56	•	•
Alluminio / Aluminium AlSi12 (4047)	0,9	Argon 100%	65	•	•
Alluminio / Aluminium AlSi5 (4043)	1,0	Argon 100%	60	•	•
Alluminio / Aluminium AlSi5 (4043)	1,2	Argon 100%	61	•	•
Alluminio / Aluminium AlSi5 (4043)	1,6	Argon 100%	62	•	•
Fluxofil 42 (STE 690) Oerlikon	1,2	Argon/ CO ₂ 18%	72		•
Flux Cored Cr-Ni (304L)	1,2	Argon/ CO ₂ 18%	101	•	
Flux Cored Rutil (E71T-1)	1,2	Argon/ CO ₂ 18%	105	•	
Flux Cored Rutil (E71T-1)	1,6	Argon/ CO ₂ 18%	106	•	•
Flux Cored Rutil (E71T-1)	1,6	CO ₂ 100%	119	•	
Flux Cored Basic (E71T-5)	1,2	Argon/ CO ₂ 18%	107	•	
Flux Cored Metal	1,2	Argon/ CO ₂ 18%	103	•	•
NiCu7 (Monel 400)	1,6	Argon 100%	116		•
CuNi (Monel 67)	1,6	Argon 100%	114		•
NiCrMo2 (Hastelloy X)	1,2	Argon 100%	111		•
NiCrMo3 (Inconel 625)	1,2	Argon 100%	110		•
CuSi3	0,8	Argon 100%	81		•
CuSi3	0,9	Argon 100%	83	•	•
CuSi3	1,0	Argon 100%	84	•	•
CuSi3	1,2	Argon 100%	85		•
AlBz8 (CuAl8)	1,0	Argon 100%	94	•	•
AlBz8 (CuAl8)	1,2	Argon 100%	95	•	•
AlBz9 (CuAl9Fe)	1,6	Argon 100%	123		•