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Model <i>Modello</i>	<b>SOUND MIG 2060/MD STAR DOUBLE PULSE</b>
Code <i>Articolo</i>	<b>8030100</b>
Firmware version <i>Versione firmware</i>	<b>19</b>
Issue date <i>Data di rilascio</i>	<b>30/06/2023</b>

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## ITALIANO

### Aggiornamenti Firmware rel. 19

- Aggiornamenti interni
- Aggiunta curva sinergica (rev.08):
  - 16 Fe 0.4mm Ar+18%CO<sub>2</sub> (SHORT)

### Aggiornamenti Firmware rel. 18

- Aggiornamenti interni

### Aggiornamenti Firmware rel. 17

- Aggiornamenti interni

### Aggiornamenti Firmware rel. 16

- Aggiunte curve sinergiche (rev. 07):
  - SS 316L 0.9mm Ar+2%CO<sub>2</sub> (SHORT, PULSE)
  - SS 316L 0.8,1.0mm Ar+2%CO<sub>2</sub> (SHORT)

### Aggiornamenti Firmware rel. 15

- Aggiunte curve sinergiche:
  - Fe 1.2mm Ar+18%CO<sub>2</sub> (SHORT, PULSE)

### Aggiornamenti Firmware rel. 14

- Aggiunte curve sinergiche:
  - AlSiCu 1.2mm 100%Ar (SHORT, PULSE)

### Aggiornamenti Firmware rel. 13

- Modifiche interne

### Aggiornamenti Firmware rel. 12

- Modifiche interne

### Aggiornamenti Firmware rel. 11

- Aggiunte curve sinergiche (in opzione):
  - X96 0.8mm Ar+18% CO<sub>2</sub>
  - X96 0.8mm Ar+25% CO<sub>2</sub>

### Aggiornamenti Firmware rel. 10

- Migliorata compatibilità con le chiavette USB

### Aggiornamenti Firmware rel. 09

- Aggiornamenti software
- Aggiunte curve sinergiche:
  - SG2 0,6/0,8/1,0mm Ar + 25% CO<sub>2</sub>
  - AlMg2,7Mn 1,0/1,2mm 100% Ar

### Aggiornamenti Firmware rel. 08

- Aggiunta curva sinergica:
  - AlSi5 1,0mm 100% Ar

### Aggiornamenti Firmware rel. 07

- Aggiornamenti software

### Aggiornamenti Firmware rel. 06

- Aggiunte nel menù le voci di servizio

### Aggiornamenti Firmware rel. 05

- Aggiornamenti software

### Aggiornamenti Firmware rel. 04

- Aggiornamenti software
- Aggiunte curve sinergiche:
  - SS308L 0.6mm Ar+2%O<sub>2</sub> (PULSE)
  - AlSi12 0.6mm 100%Ar (SHORT, PULSE)
  - AlSi12 0.9mm 100%Ar (SHORT, PULSE)
  - AlBz8 0.8mm 100%Ar (SHORT)
  - AlBz8 1.0mm 100%Ar (SHORT, PULSE)
  - AlBz8 0.8mm Ar+15%He (SHORT)
  - Al4,5%MnZr 1,0mm 100%Ar (PULSE)
  - CuSi3 0.9mm 100%Ar (SHORT, PULSE)
  - CuSi3 1.0mm 100%Ar (SHORT, PULSE)
  - CuSi3 0.8mm Ar+15%He (SHORT)
  - CuSi3 1.0mm Ar+15%He (SHORT, PULSE)

### Aggiornamenti Firmware rel. 03

- Aggiornamenti software

### Aggiornamenti Firmware rel. 02

- Aggiornamenti software

## ENGLISH

### Aggiornamenti Firmware rel. 19

- Internal improvements
- New synergic program (rev. 08):
  - 16 Fe 0.4mm Ar+18%CO<sub>2</sub> (SHORT)

### Aggiornamenti Firmware rel. 18

- Internal improvements

### Updates Firmware rel. 17

- Internal improvements

### Updates Firmware rel. 16

- New synergic programs (rev. 07):
  - SS 316L 0.9mm Ar+2%CO<sub>2</sub> (SHORT, PULSE)
  - SS 316L 0.8, 1.0mm Ar+2%CO<sub>2</sub> (short)

### Updates Firmware rel. 15

- New synergic programs:
  - Fe 1.2mm Ar+18%CO<sub>2</sub> (SHORT, PULSE)

### Updates Firmware rel. 14

- New synergic programs:
  - AlSiCu 1.2mm 100%Ar (SHORT, PULSE)

### Updates Firmware rel. 13

- Internal improvements

### Updates Firmware rel. 12

- Internal improvements

### Updates Firmware rel. 11

- New synergic programs:
  - X96 0.8mm Ar+18% CO<sub>2</sub>
  - X96 0.8mm Ar+25% CO<sub>2</sub>

### Updates Firmware rel. 10

- Better support for USB pen drive

### Updates Firmware rel. 09

- Software updates
- New synergic programs:
  - SG2 0,6/0,8/1,0mm Ar + 25% CO<sub>2</sub>
  - AlMg2,7Mn 1,0/1,2mm 100% Ar

### Updates Firmware rel. 08

- New synergic programs:
  - AlSi5 1,0mm 100% Ar

### Updates Firmware rel. 07

- Software updates

### Updates Firmware rel. 06

- New items in the service menu

### Updates Firmware rel. 05

- Software updates

### Updates Firmware rel. 04

- Software updates
- New synergic programs:
  - SS308L 0.6mm Ar+2%O<sub>2</sub> (PULSE)
  - AlSi12 0.6mm 100%Ar (SHORT, PULSE)
  - AlSi12 0.9mm 100%Ar (SHORT, PULSE)
  - AlBz8 0.8mm 100%Ar (SHORT)
  - AlBz8 1.0mm 100%Ar (SHORT, PULSE)
  - AlBz8 0.8mm Ar+15%He (SHORT)
  - Al4,5%MnZr 1,0mm 100%Ar (PULSE)
  - CuSi3 0.9mm 100%Ar (SHORT, PULSE)
  - CuSi3 1.0mm 100%Ar (SHORT, PULSE)
  - CuSi3 0.8mm Ar+15%He (SHORT)
  - CuSi3 1.0mm Ar+15%He (SHORT, PULSE)

### Aggiornamenti Firmware rel. 03

- Software updates

### Aggiornamenti Firmware rel. 02

- Software updates