



# SPARK THE REVOLUTION WELDING WITH US

**Perfect  
for  
valuable materials**  
(Alu, Inox, Duplex,  
Super Duplex,  
CuSi3%  
and more)



- Single-phase** inverter power source for MIG/MAG welding with a professional 4-roll wire feeder.
- › 4.3" color display and USB port for software updates.
  - › 80 pre-set synergic programs (SHORT and PULSE).
  - › Included processes:  
MIG **SHORT** process (double current level)  
MIG **PULSE** and **DOUBLE PULSE**.
  - › Internal polarity change  $\pm$  (for flux cored wires).
  - › Reduced consumption and maximum efficiency (extensions).
  - › Power consumption in idle state (18W)
  - › **4-roll wire feeder unit** (optimal wire feeding).

**EASY PULSE 200 M**  
ART. 398

## MIG/MAG

|                                                                                       |                                                                                                                    |
|---------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|
|    | 230 V $\pm$ 20%<br>50/60 Hz                                                                                        |
|   | 16 A                                                                                                               |
|  | 6,3 kVA 20%<br>3,8 kVA 60%<br>3,1 kVA 100%                                                                         |
|  | 20 ÷ 200 A                                                                                                         |
|  | 200 A 20%<br>140 A 60%<br>120 A 100%                                                                               |
|  | Electronic                                                                                                         |
|  | 0,6/0,8/0,9/1,0/1,2 Fe-Inox<br>0,9 Flux cored<br>0,6/0,8/0,9/1,0/1,2 Al<br>0,8/0,9/1,0 CuSi3%<br>1,2 AISiCu (4145) |
|  | Ø 200 mm/5 kg                                                                                                      |
|  | IP 23 S                                                                                                            |
|  | 18 kg                                                                                                              |
|  | 232 x 568 x 478 mm                                                                                                 |

| Process Parameters |       |
|--------------------|-------|
| Double Pulse       | ON    |
| Frequency          | 1.5Hz |
| Pulse Step         | +1.0m |
| Duty Cycle         | 50%   |
| Arc Adjust         | 0.0   |
| Inductance         | 0.0   |

| MIG SHORT Fe SG2 1.0mm Ar18%CO2 |          |
|---------------------------------|----------|
| 200A                            | 23.2V    |
| 3.8mm                           | 8.0m/min |
| 0.0                             |          |



## Applications:

Body shop

Light metal  
fabrication

Routine  
maintenance

Handcrafting

Agricultural industry